



Protocol for making a bleaching tray



① Rotate the heating element to the back and open the frame.



⑤ The bleach laminate will now warm up and slowly sag (see TIP1). Make sure the cast is in the middle of the vacuum plate (plate with small holes).



② Set the timer at approx. 3 minutes. Allow the appliance to preheat for 2 minutes. The "HEATING" lamp will now light up.



⑥ When the plate has sagged approx. 3 cm press the switch to the "Vacuum" (=) position and pull the frame all the way down.



③ Place the "Bleach" laminate in the frame. Close the frame and firmly turn the black knob. Now slide the frame all the way up.



⑦ Rotate the heating element to the back again and let the vacuum motor run for about 40 seconds. After switching off the vacuum motor, wait 2 minutes more before opening the frame.

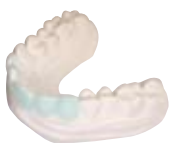


④ Rotate the pre-heated (visibly red-hot) heating element until it is above the frame.



⑧ Cut out the tray and apply finishing touches (see TIP2). Avoid sharp edges.

TIP1. You can also opt to block out small reservoirs in the spoon. This reduces the risk of any sensitivity after bleaching. Apply a thin layer of flowable composite or special block-out material to the elements to be bleached and harden with a lamp.



TIP2. Finishing of the tray can best be achieved with so-called finishing discs.

